MECH

MEIDE CASTING

MALLEABLE IRON PIPE FITTING

American Standard

c UL us LISTED

FM APPROVED

02-2018

Malleable Iron Pipe Fittings

American Standard Class 150

90
90° Elbow

90R
90° Reducing Elbow

90U
180° Return Elbow

92
90° Street Elbow

92R
90° Reducing Street Elbow

96A
Union Elbow

120
45° Elbow

121
45° Street Elbow

130
Tee

130R
Bull Head Tee

130R
Reducing Tee

130R
Reducing Tee

130R
Reducing Tee

130R
Reducing Tee

134
Service Tee

165
45° Lateral Y Branch

180
Cross

180R
Reducing Cross

220
Coupling

220S
L&R Coupling

240
Reducing Coupling

240T
Tapped Reducing Coupling

241
Outside Hex Bushing

241N
Inside Hex Bushing

245
Reducing Hexagon Nipple

280
Hexagon Nipple

246
Reducing Extension Piece

529A
Extension Piece

291
Cored Plug

291S
Solid Plug

NSF/ANSI 61 NSF/ANSI 372 ACS

Material: ASTM A197/A197M
Dimensions: ASME B16.3, B16.14
Union Dimensions: B16.39
Threads: ASME B1.20.1
Size Available: 1/8"- 8"

291N
Countersunk Plug

291-4
Bar Head Plug

300
Cap

310
Locknut

320
Wastenut

321
Floor Flange

321W
Floor Flange without Hole

342
Union with Brass Seat

1221
Side Outlet Elbow

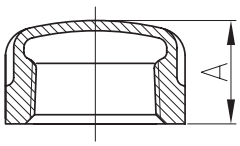
1223
Side Outlet Tee

1224
Side Outlet Cross

LCC
Long Compression Coupling

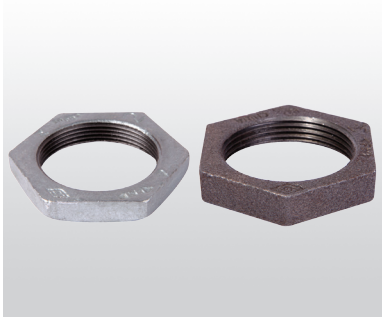
WJFL
Tee Flange

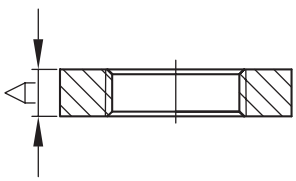
300 Cap



Size	Inch	1/8	1/4	3/8	1/2	3/4	1	11/4	11/2
	mm	6	8	10	15	20	25	32	40
Dim. (mm)	A Min	13.5	16.0	18.8	22.1	24.6	29.5	32.5	33.8
Size	Inch	2	21/2	3	4	5	6	8	
	mm	50	65	80	100	125	150	200	
Dim. (mm)	A	36.8	43.2	45.7	52.8	58.9	64.8	76.2	

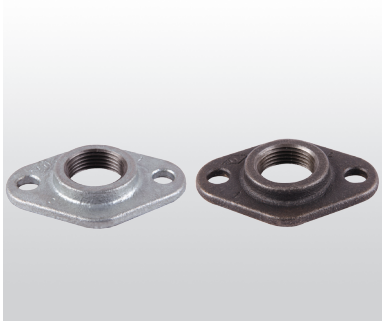
310 Locknut

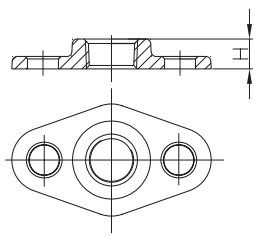




Size	Inch	1/8	1/4	3/8	1/2	3/4	1
	mm	6	8	10	15	20	25
Dim. (mm)	A Min	4.8	6.4	7.1	7.9	8.6	9.7
Size	Inch	11/4	11/2	2	21/2	3	4
	mm	32	40	50	65	80	100
Dim. (mm)	A Min	10.7	11.9	13.5	15	17	20.3

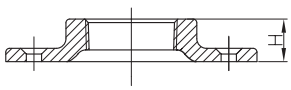
320 Wastenut





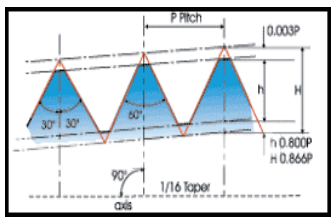
Size	Inch	1/2	3/4	1	11/4	11/2	2
	mm	15	20	25	32	40	50
Dim. (mm)	A Min	12	13	13.5	15	16	18
Size	Inch	21/2					
	mm	65					
Dim. (mm)	A Min	20					

321 Floor Flange



Size	Inch	1/4	3/8	1/2	3/4	1	11/4
	mm	8	10	15	20	25	32
Dim. (mm)	A Min	12	14	14	16	17	19
Size	Inch	11/2	2	21/2	3	4	
	mm	40	50	65	80	100	
Dim. (mm)	A Min	22	25	26.2	27.3	30.5	

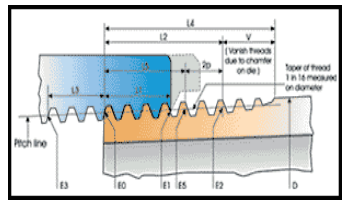
Basic Dimension for American Standard Pipe Threads



Taper thread

H= 0.866025 p=0.866025/n

h= 0.800 p=0.800/n



Taper thread

L2=(0.8D+6.8) 1/n=(0.80D+6.8)p

Nominal Pipe Size(inches)	O.D.of Pipe (D)	Threads /in (N)	Pitch of Thread (P)	Pitch Dia. at Beginning of External Thread(E0)	Handtight Engagement			Effective Thread.Extenal			Depth of Thread h
					Length[2] (L1)		Diam[3]. (E1)	Length[4] (L2)		Diam. (E2)	
					Inch	Thread		Inch	Thread		
1/8	0.405	27.0	0.03704	0.36351	0.1615	4.36	0.37360	0.2639	7.12	0.38000	0.029
1/4	0.540	18.0	0.05556	0.47739	0.2278	4.10	0.49163	0.4018	7.23	0.50250	0.044
3/8	0.675	18.0	0.05556	0.61201	0.2400	4.32	0.62701	0.4078	7.34	0.63750	0.044
1/2	0.840	14.0	0.07143	0.75843	0.3200	4.48	0.77843	0.5337	7.47	0.79179	0.057
3/4	1.050	14.0	0.07143	0.96768	0.3390	4.75	0.98887	0.5457	7.64	1.00179	0.057
1	1.315	11.5	0.08696	1.21363	0.4000	4.60	1.23863	0.6826	7.85	1.25630	0.069
11/4	1.660	11.5	0.08696	1.55713	0.4200	4.83	1.58338	0.7068	8.13	1.60130	0.069
11/2	1.900	11.5	0.08696	1.79609	0.4200	4.83	1.82234	0.7235	8.32	1.84130	0.069
2	2.375	11.5	0.08696	2.26902	0.4360	5.01	2.29627	0.7565	8.70	2.31630	0.069
21/2	2.875	8.0	0.12500	2.71953	0.6820	5.46	2.76216	131375	9.10	2.79062	0.100
3	3.500	8.0	0.12500	3.34062	0.7660	6.13	3.38850	1.2000	9.60	3.41562	0.100
31/2	4.000	8.0	0.12500	3.83750	0.8210	6.57	3.88881	1.2500	10.00	3.91562	0.100
4	4.500	8.0	0.12500	4.33438	0.8440	6.75	4.38712	1.3000	10.40	4.41562	0.100
5	5.563	8.0	0.12500	5.39073	0.9370	7.50	5.44929	1.4063	11.25	5.47862	0.100
6	6.625	8.0	0.12500	6.44609	0.9580	7.66	6.50597	1.5125	12.10	6.54062	0.100

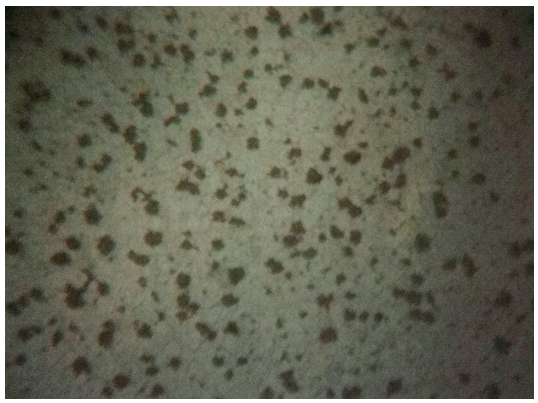
Nominal Pipe Size (inchs)	Length,L1 Plane to L2 Plane External Thread (L2-L1)		Wrench Makeup Length for Internal Thread[7]			Vanish Thread (V)		Overall8 Length External Thread (L4)	Nominal Complete External Thread5		Height of Thread(h)	Increase in Diam./ Thread (0.0625/n)	Basic[6] Minor Diam.At Small End of Pipe(K0)
			Length(L3)		Diam. (E3)				Length. (L5)	Diam. (E5)			
	Inch	Thread	Inch	Thread		Inch	Thread						
1/8	0.1024	2.76	0.1111	3	0.35656	0.1285	3.47	0.3924	0.1898	0.37537	0.02963	0.00231	0.3339
1/4	0.1740	3.13	0.1667	3	0.46697	0.1928	3.47	0.5946	0.2907	0.49556	0.04444	0.00347	0.4329
3/8	0.1678	3.02	0.1667	3	0.60160	0.1928	3.47	0.6006	0.2967	0.63056	0.04444	0.00347	0.5676
1/2	0.2137	2.99	0.2143	3	0.74504	0.2478	3.47	0.7815	0.3909	0.78286	0.05714	0.00446	0.7013
3/4	0.2067	2.89	0.2143	3	0.95429	0.2478	3.47	0.7935	0.4029	0.99286	0.05714	0.00446	0.9105
1	0.2828	3.25	0.2609	3	1.19733	0.3017	3.47	0.9845	0.5089	1.24543	0.06957	0.00543	1.1441
11/4	0.2868	3.30	0.2609	3	1.54083	0.3017	3.47	1.0085	0.5329	1.59043	0.06957	0.00543	1.4876
11/2	0.3035	3.49	0.2609	3	1.77978	0.3017	3.47	1.0252	0.5496	1.83043	0.06957	0.00543	1.7265
2	0.3205	3.69	0.2609	3	2.25272	0.3017	3.47	1.0582	0.5826	2.30543	0.06957	0.00543	2.1995
21/2	0.4555	3.64	0.2500	2	2.70391	0.4337	3.47	1.5712	0.8875	2.77500	0.10000	0.00781	2.6195
3	0.4340	3.47	0.2500	2	3.32500	0.4337	3.47	1.6337	0.9500	3.40000	0.10000	0.00781	3.2406
31/2	0.4290	3.43	0.2500	2	3.82188	0.4337	3.47	1.6837	1.0000	3.90000	0.10000	0.00781	3.7375
4	0.4560	3.65	0.2500	2	4.31875	0.4337	3.47	1.7337	1.0500	4.40000	0.10000	0.00781	4.2344
5	0.4693	3.75	0.2500	2	5.37511	0.4337	3.47	1.8400	1.1563	5.46300	0.10000	0.00781	5.2907
6	0.5545	4.44	0.2500	2	6.43047	0.4337	3.47	1.9462	1.2625	6.52500	0.10000	0.00781	6.3461

Note:This information is selected from the International Standard for Pipe Threads, ASME B1.20.1.

Technical Information

1) Material

MECH Brands pipe fittings are made of back herart malleable cast iron.



Microstructure of the MECH Brands Black Heart Malleablle Iron after annealing

2) Threads

a. MECH Brand class 150 pipe fittings: ANSI B1 . 20 . 1 . ISO 7/1

b. MECH Brand extra heavy class 300 pipe fittings: ANSI B1 . 20 . 1 . ISO 7/1

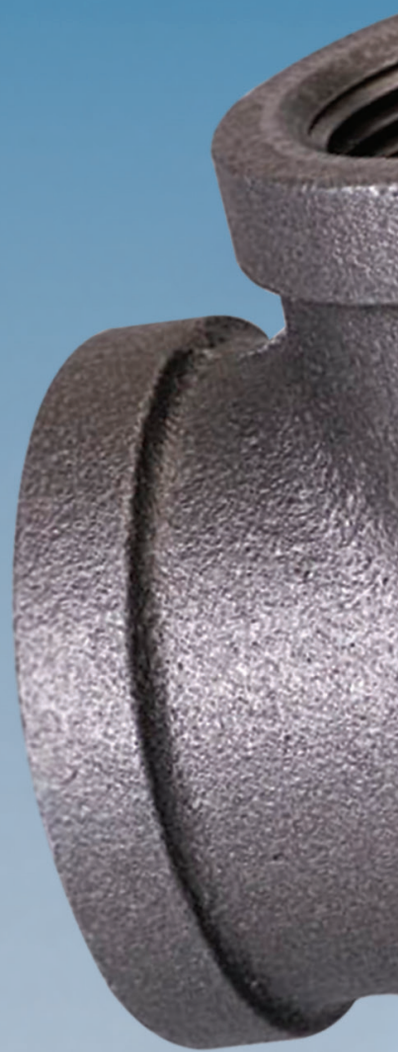
3) Pressure - Temperature Ratings

Pressure - Temperature Ratings are shown in the following table.

		Class 300, psig		
		Size	Size	Size
Tempreature, ° F	Class 150, psig	1/4 - 1	11/4 - 2	21/2 - 3
20 to 150	300	2000	1500	1000
200	265	1785	1350	910
250	225	1575	1200	825
300	185	1360	1050	735
350	150 Note (1)	1150	900	650
400	20 to 150	935	750	580
450	20 to 150	725	600	475
500	20 to 150	510	450	585
550	20 to 150	300	300	300

NOTE:
(1) Permissible for service temperature up to 366 ° F. reflection the temperature of saturated steam at 150psig.

NSF/ANSI 61 NSF/ANSI 372 ACS



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